



The  
reliable  
choice

# ORFITRANS ACTIVATION

## ORFITRANS® STIFF



Activation temperature: 160°C, 320°F

Thickness	Activation time convection oven	Activation time infrared oven	Art. N°
8 mm (5/16")	25	27	37ST/4480
10 mm (3/8")	33	32	37ST/44100
12 mm (1/2")	36	34	37ST/44120
15 mm (19/32")	49	45	37ST/44150

## ORFITRANS® MEDIUM SOFT



Activation temperature: 150°C, 302°F

Thickness	Activation time convection oven	Activation time infrared oven	Art. N°
8 mm (5/16")	17	10.5	37SS/4480
10 mm (3/8")	18	13	37SS/44100
12 mm (1/2")	21	15	37SS/44120
15 mm (19/32")	25	17	37SS/44150

## ORFITRANS® EXCEL



Activation temperature: 130°C, 266°F

Thickness	Activation time convection oven	Activation time infrared oven	Art. N°
3 mm (1/8")	5	2.5	37SS42/1225122530
4 mm (5/32")	6	3.5	37SS42/1225122540
5 mm (13/64")	7	4	37SS42/1225122550
8 mm (5/16")	13	7	37SS42/4480
10 mm (3/8")	16	9	37SS42/44100
12 mm (1/2")	19	11	37SS42/44120
15 mm (19/32")	21	14	37SS42/44150

## ORFITRANS® EXCEL BLACK



Activation temperature: 130°C, 266°F

Thickness	Activation time convection oven	Activation time infrared oven	Art. N°
8 mm (5/16")	13	7	37SS42/4480Z
10 mm (3/8")	16	9	37SS42/44100Z
12 mm (1/2")	19	11	37SS42/44120Z
15 mm (19/32")	21	14	37SS42/44150Z

## ORFITRANS® EXTRA SOFT



Activation temperature: 150°C, 302°F

Thickness	Activation time convection oven	Activation time infrared oven	Art. N°
9 mm (23/64")	11	7	37SS62/4490
12 mm (1/2")	14	9	37SS62/44120

## ORFITRANS® EXTRA SOFT SILICONE



Activation temperature: 150°C, 302°F

Thickness	Activation time convection oven	Activation time infrared oven	Art. N°
9 mm (23/64")	11	7	37SIL/4490
12 mm (1/2")	14	10	37SIL/44120

All activation times are in minutes. These activation times are guidelines only.  
Larger sizes available upon request.

[www.orfit.com](http://www.orfit.com)



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