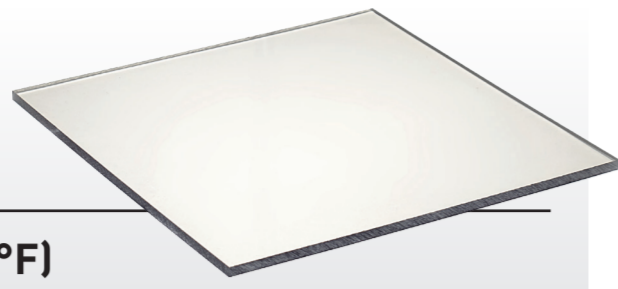


ORFITRANS ACTIVATION

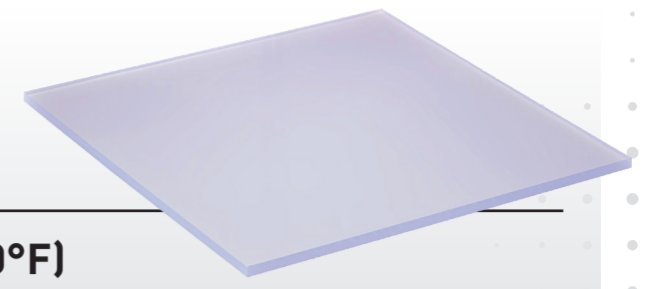
ORFITRANS PETG



Activation temperature: **160°C (320°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 8 mm 5/16" | 15m30 | 8 |
| 10 mm 3/8" | 20m30 | 9m30 |
| 12 mm 1/2" | 24m30 | 12 |
| 15 mm 19/32" | 30 | 15m30 |

ORFITRANS STIFF



Activation temperature: **160°C (320°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 8 mm 5/16" | 25 | 27 |
| 10 mm 3/8" | 33 | 32 |
| 12 mm 1/2" | 36 | 34 |
| 15 mm 19/32" | 49 | 45 |

ORFITRANS MEDIUM SOFT



Activation temperature: **150°C (302°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 8 mm 5/16" | 17 | 8m30 |
| 10 mm 3/8" | 18 | 10 |
| 12 mm 1/2" | 21 | 12 |
| 15 mm 19/32" | 25 | 16 |

ORFITRANS MEDIUM SOFT BEIGE



Activation temperature: **150°C (302°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 6 mm 15/64" | 16 | 8 |
| 8 mm 5/16" | 17 | 8m30 |
| 10 mm 3/8" | 18 | 10 |
| 12 mm 1/2" | 21 | 12 |

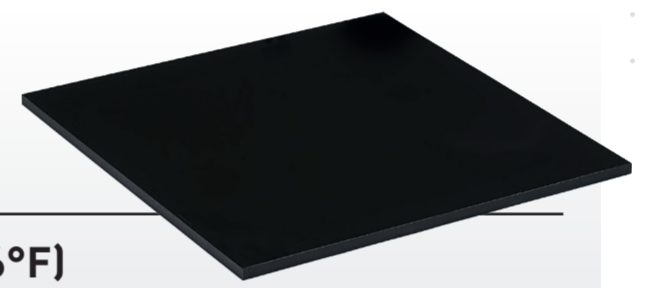
ORFITRANS EXCEL



Activation temperature: **130°C (266°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 3 mm 1/8" | 5 | 2m30 |
| 4 mm 5/32" | 6 | 3m30 |
| 5 mm 13/64" | 7 | 4 |
| 8 mm 5/16" | 13 | 7 |
| 10 mm 3/8" | 16 | 9 |
| 12 mm 1/2" | 19 | 11 |
| 15 mm 19/32" | 21 | 14 |

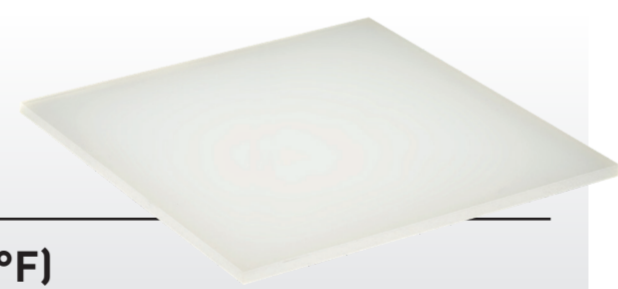
ORFITRANS EXCEL BLACK



Activation temperature: **130°C (266°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 3 mm 1/8" | 8 | 4m30 |
| 5 mm 13/64" | 9 | 5 |
| 8 mm 5/16" | 13 | 7 |
| 10 mm 3/8" | 16 | 9 |
| 12 mm 1/2" | 19 | 11 |
| 15 mm 19/32" | 21 | 14 |

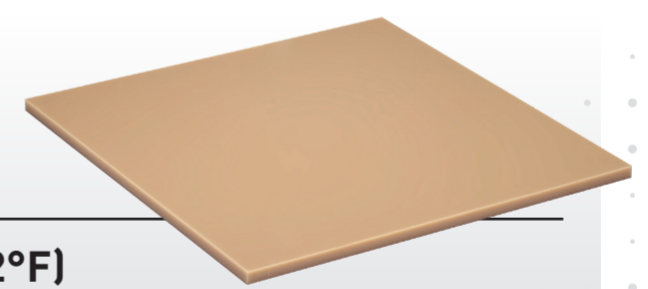
ORFITRANS EXTRA SOFT



Activation temperature: **150°C (302°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 9 mm 23/64" | 11 | 7 |
| 12 mm 1/2" | 14 | 9 |

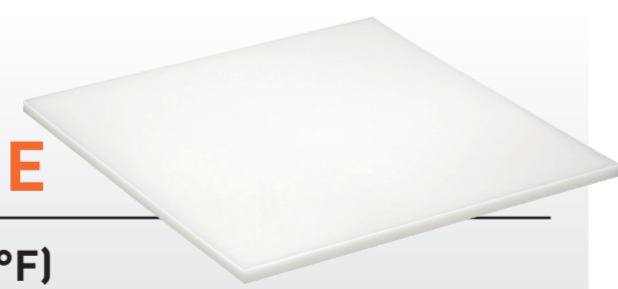
ORFITRANS EXTRA SOFT BEIGE



Activation temperature: **150°C (302°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 5 mm 13/64" | 10 | 4m30 |
| 9 mm 23/64" | 11 | 7 |
| 12 mm 1/2" | 14 | 9m30 |

ORFITRANS EXTRA SOFT SILICONE



Activation temperature: **150°C (302°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 9 mm 23/64" | 11 | 7 |
| 12 mm 1/2" | 14 | 10 |
| 15 mm 19/32" | 23 | 12m30 |

ORFITRANS SUPRA SOFT



Activation temperature: **150°C (302°F)**

| Sheet Thickness | Convection Activation Time (minutes) | Infrared Activation Time (minutes) |
|-----------------|--------------------------------------|------------------------------------|
| 8 mm 5/16" | 16 | 7m30 |
| 10 mm 3/8" | 18 | 9 |
| 12 mm 1/2" | 20 | 10 |
| 15 mm 19/32" | 24 | 12 |

Each Orfitrans material has its own optimum activation temperature and activation time depending on the type of oven and the thickness of the sheet. These activation times are guidelines only.



The reliable choice

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